

## **Power Generation Services**

### **Field Services**

### **Process Piping:**

- Process piping repairs (Structural and Code Welding)
- · New process piping spool installations
- (Exotic Metals EX, P91, P22, Inconel, etc.)
- · ASME code sections I, II, IV, V, VIII, IX, and B31.1
- · Attemperator repair and installation

### QC Capabilities:

- · Certified weld inspector (CWI) on staff
- · QC personnel on staff
- Over 300 ASME approved welding procedures (Welders are certified to ASME Section IX and/or AWS D1.1)

### **Welding Repairs:**

- · Valve installation and replacement
- · Pressure vessel repair
- · HRSG repairs
- · Boiler tube repair and new installations
- · Kettle boiler and heat exchanger repairs
- · Field fabrication

### **Mechanical Services:**

- Fan balancing
- · Vibration analysis
- · Precession alignments
- · Laser tracking/scanning
- · Motor and gearbox installation
- · Pump installations/Pump skid fabrication
- Manpower support (millwright, welding, pipe-fitting)
- · Installation of new structure and equipment
- · Field machining
- · Hydraulic repairs









Main Steam Header Replacement



Circ Water Pump Replacement



**Expansion Joint Repair** 



# **Power Generation Services**



165,000 Square Foot Facility

### **Shop Services:**

- · Gearbox (Disassemble, Clean, Inspection) and repair
- · Pump (Disassemble, Clean, Inspection) and repair



Gearbox DCI/Repair

### **NEW EQUIPMENT SALES**

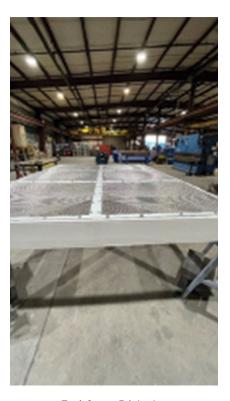
- Gearboxes
- Motors
- Electrical

- · Bearings and Seals
- · Miscellaneous Parts

### **Shop Machining Capabilities:**

- Vertical boring mills to 207" diameter, 128" under tool holder
- CNC vertical boring mills to 156" diameter, 120" under tool holder
- Lathes to 70" swing over ways, 55" swing over carriage, 220" between centers 456" part length possible with extended bed
- CNC horizontal boring mill, 3 axis, 5" spindle X=92", Y+81, Z=67"

- Horizontal boring mills to 7 7/8" spindle, X=576", =144", Z=70"
- Blanchard grinder to 60" diameter
- Shop fabrication (piping spools, structural-catwalk, platforms, safety railings) Engineering solutions
- · Laser tracking/scanning
- · Portable CMM arm



Trash Screen Fabrication

### **Locations:**

Kingman, AZ Phone: 928-757-8424 Tucson, AZ Phone: 520-887-4816 Phoenix, AZ Phone: 602-254-5491